



STROKE	A	B
0.50 [12.7]	8.75 [222.3]	0.50 [12.7]
1.00 [25.4]	9.25 [235.0]	0.50 [12.7]
1.50 [38.1]	9.75 [247.7]	0.50 [12.7]
2.00 [50.8]	10.25 [260.4]	0.50 [12.7]
2.50 [63.5]	10.75 [273.1]	0.50 [12.7]
3.00 [76.2]	11.75 [298.5]	1.00 [25.4]
3.50 [88.9]	12.75 [323.9]	1.50 [38.1]
4.00 [101.6]	13.75 [349.3]	2.00 [50.8]
4.50 [114.3]	14.75 [374.7]	2.50 [63.5]
5.00 [127.0]	15.75 [400.1]	3.00 [76.2]
5.50 [139.7]	16.75 [425.5]	3.50 [88.9]
6.00 [152.4]	17.75 [450.9]	4.00 [101.6]

STROKE TOLERANCE
 NOMINAL + 0.000 / - 0.015 [+0.0 / -0.4]

